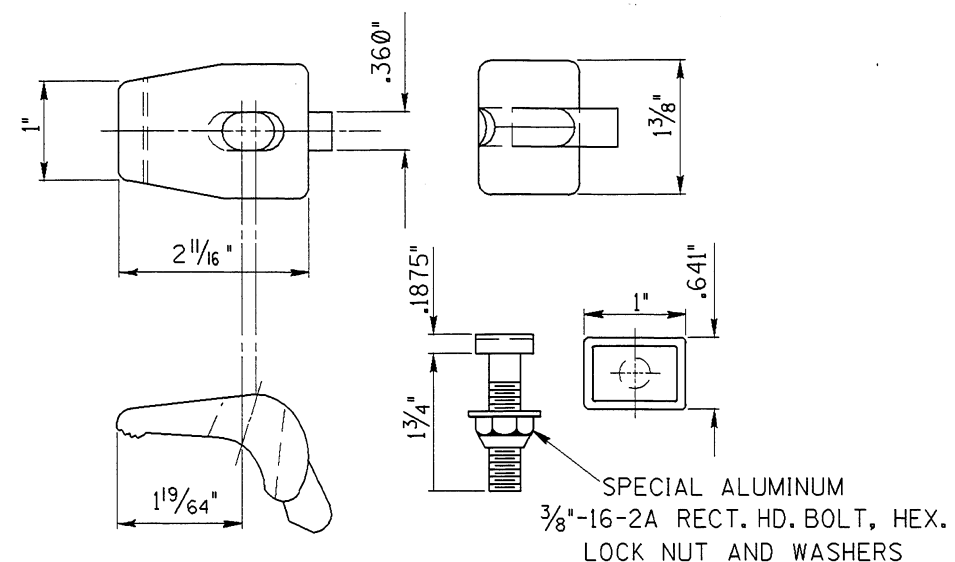
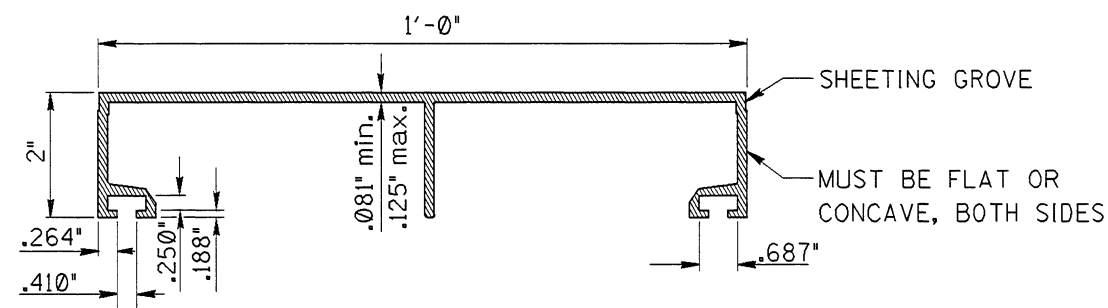


TYPICAL CLIP INSTALLATION



POST CLIP AND POST CLIP BOLT DETAILS

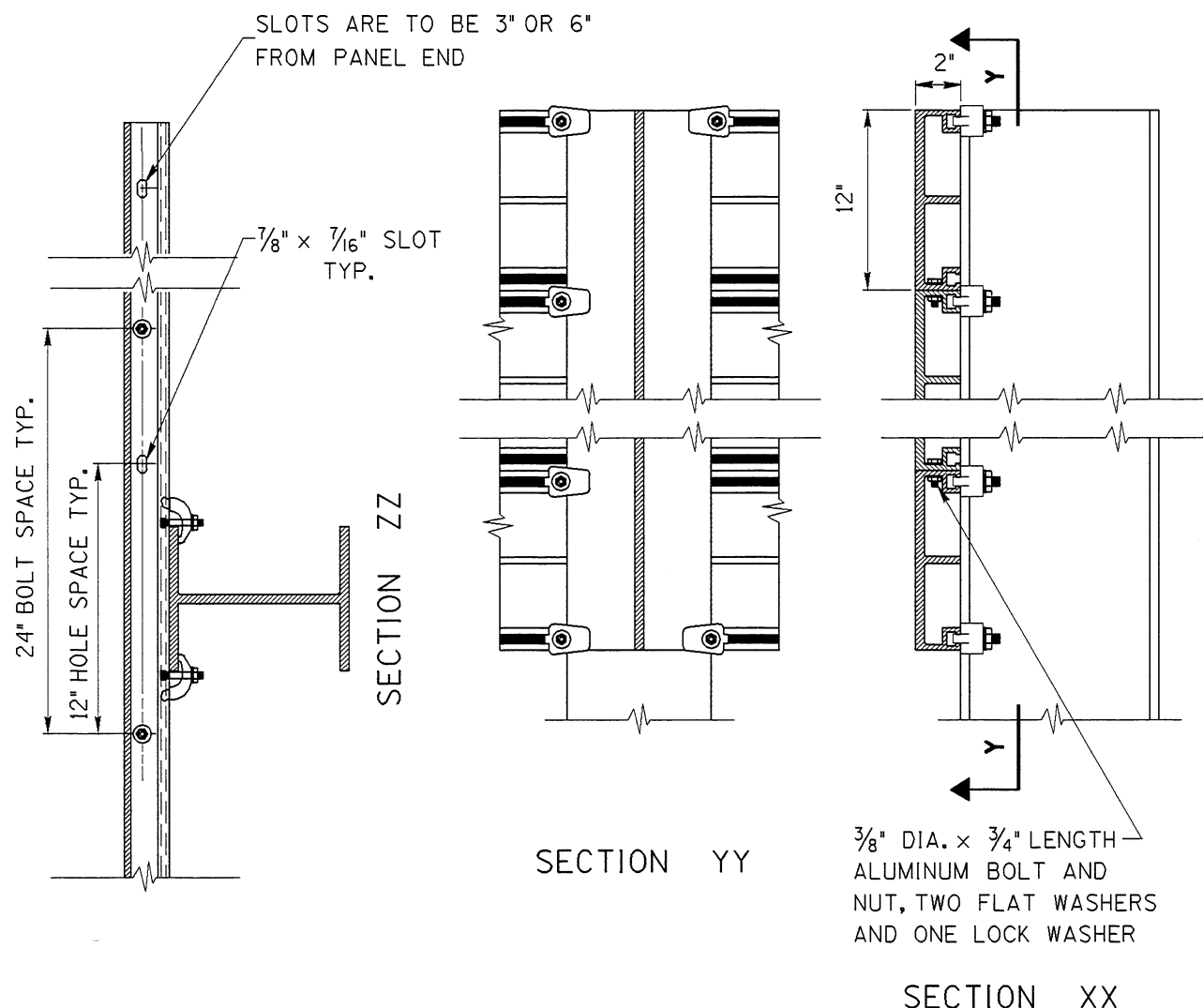
Sign Height†	No. of Clip Assem.	No. of 12" Panels
2'-0"	10	2
3'-0"	12	3
4'-0"	14	4
5'-0"	16	5
6'-0"	18	6
7'-0"	20	7
8'-0"	22	8
9'-0"	24	9
10'-0"	26	10
11'-0"	28	11
12'-0"	30	12
13'-0"	32	13
14'-0"	34	14
15'-0"	36	15
16'-0"	38	16
17'-0"	40	17



12" EXTRUDED PANEL

INSTALLATION OF SIGN PANELS

1. ASSEMBLY OF EXTRUDED SIGN PANELS SHALL START WITH THE TOP PANEL, WHICH SHALL BE CENTERED ON THE SIGN POSTS. PANELS SHALL BE HORIZONTAL AND ATTACHED TO THE POSTS WITH POST CLIPS AND POST CLIP BOLTS. THE POST CLIPS AND BOLTS SHALL BE STAGGERED ON BOTH SIDES OF EACH POST AS SHOWN IN THE DRAWING. EACH ADJOINING PANEL SHALL BE FLUSH BEFORE TIGHTENING PANEL BOLTS.
2. LOCKNUTS ON THE POST CLIP FASTENERS SHALL BE TORQUED TO 225 INCH POUNDS WITH DRY CLEAN UNLUBRICATED THREADS.
3. WHEN MODIFICATIONS OF EXISTING SIGNS ARE REQUIRED AND ADDITIONAL POST CLIPS MUST BE INSTALLED TO THE INSIDE OF THE SIGN POST, THE CONTRACTOR IS PERMITTED TO FIELD DRILL FOR A POST CLIP INSERTION HOLE IN EXISTING EXTRUSIONS.



REVISIONS											
NO.	DATE	BY	NO.	DATE	BY	NO.	DATE	BY	NO.	DATE	BY
1	12-94	HEB									
2	08-96	HEB									
3	12-01	HEB									

SCALES SHOWN ARE FOR 11" x 17" PRINTS ONLY

CADD FILE NAME
110d1201s1d

DRAWING DATE:
NOVEMBER, 1992

IDAHO
TRANSPORTATION
DEPARTMENT

BOISE, IDAHO



Steve C. Hultman
ASSISTANT CHIEF ENGINEER (DEVELOPMENT)

Jim D. [Signature]
CHIEF ENGINEER

STANDARD DRAWING

EXTRUDED
ALUMINUM SIGNS

STANDARD DRAWING NO.
I-10-A

SHEET 1 OF 1

